

Work Order ID 143616

Thursday, March 17, 2016 9:54:06 AM

143616

Page 1

Item ID: D2463-0530 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 1/2" Seal-53"
 Start Date: 3/17/2016 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 3/21/2016 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: MLD Date: MAR 17 2016 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2463	Rev A

100		0.00							
100	Small Fab								
Packaging	Memo	0.00							
Packaging	Cut as per dwg D2463								

5 FF MAR 17 2016

110	QC6- Inspect dimensions to drawing	0.00							
110									
QC	Memo	0.00							
Quality Control									

(5) DAS
38
9-89
MAR 17 2016

120	Identify as per dwg & Stock Location: <u>54639</u>	0.00							
120									
Packaging	Memo	0.00							
Packaging									

5 MAR 17 2016 DAS
9-89

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

MC5

MAR 18 2016

MC5

MAR 18 2016

Picklist Print

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Work Order ID: 143616

143616

Parent Item: D2463-0530

D2463-0530

Parent Item Name: 1/2" Seal-53"

Start Date: 3/17/2016

Required Date: 3/21/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 16.03.17 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2463		Manufactured	No				f	510.7459		23.26316			

D2463

1/2" Seal (\$Per Foot)

FF

MAR 17 2016

Location

Loc Qty

Loc Code

ST409

500

140013

500

ST638

10.74591044

125469

10.7459104

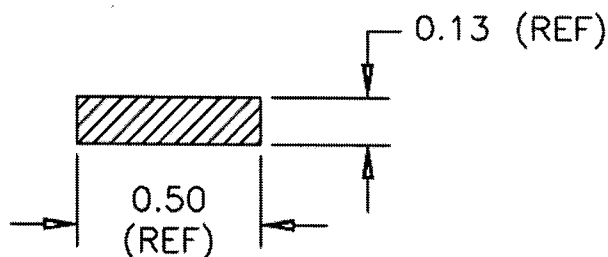
23.26316



DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2463	REV. A SHEET 1 OF 1
DATE 98.09.09		TITLE NEOPRENE SEAL	SCALE NTS
A	98.09.09	NEW ISSUE	

RELEASED
98.09.30 *KE*

SPECIFICATION CONTROL DRAWING



D2463-XXXX CLOSED CELL NEOPRENE SEAL

LENGTH

EG: 87.5" LONG: D2463-0875
10" LONG: D2463-0100

POSSIBLE SUPPLIERS:
ACCURATE RUBBER

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 143610-MCS
18-03-17